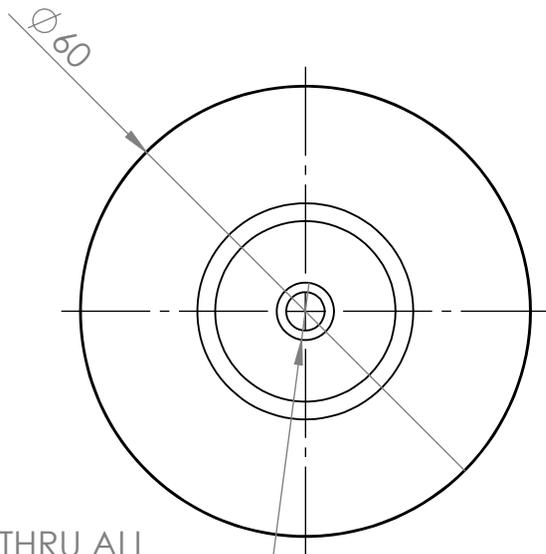
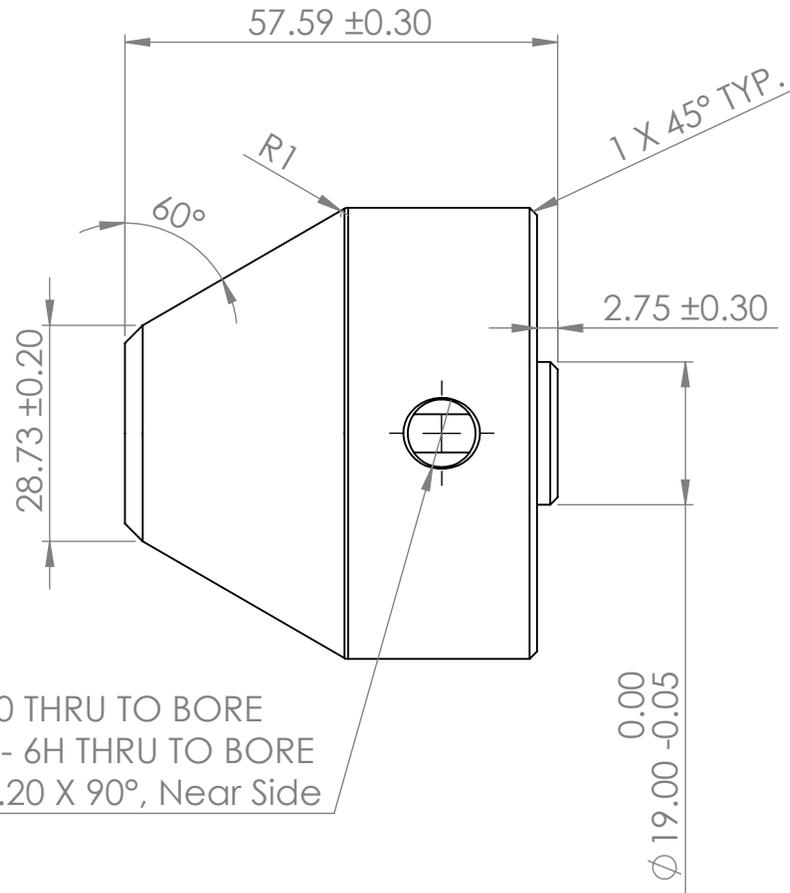


B

B



- $\phi$  5.11 THRU ALL  
 1/4-20 UNC THRU ALL  
 ✓  $\phi$  7.62 X 90°, Near Side  
 ✓  $\phi$  7.62 X 90°, Far Side



- $\phi$  9.00 THRU TO BORE  
 M10x1.0 - 6H THRU TO BORE  
 ✓  $\phi$  10.20 X 90°, Near Side

A

A

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN MM  
 TOLERANCES:  
 ANGULAR:  $\pm 0.5^\circ$   
 X.X  $\pm 0.3$ MM  
 X.XX  $\pm 0.2$ MM  
 X.XXX  $\pm 0.1$ MM  
 INTERPRET GEOMETRIC  
 TOLERANCING PER ASME Y14.5-2009

MATERIAL

303 SS

FINISH

AS MACHINED

DO NOT SCALE DRAWING

NAME

DCS

DATE

1/9/25

FOR QUESTIONS, EMAIL  
 THEDUSTYONE@GMAIL.COM

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TITLE:

UPPER HEAD  
 TUBE XL

SIZE

**A**

DWG. NO.

420-001

REV

**01**

SCALE: 1:1

WEIGHT: 914.70

SHEET 1 OF 1

2

1