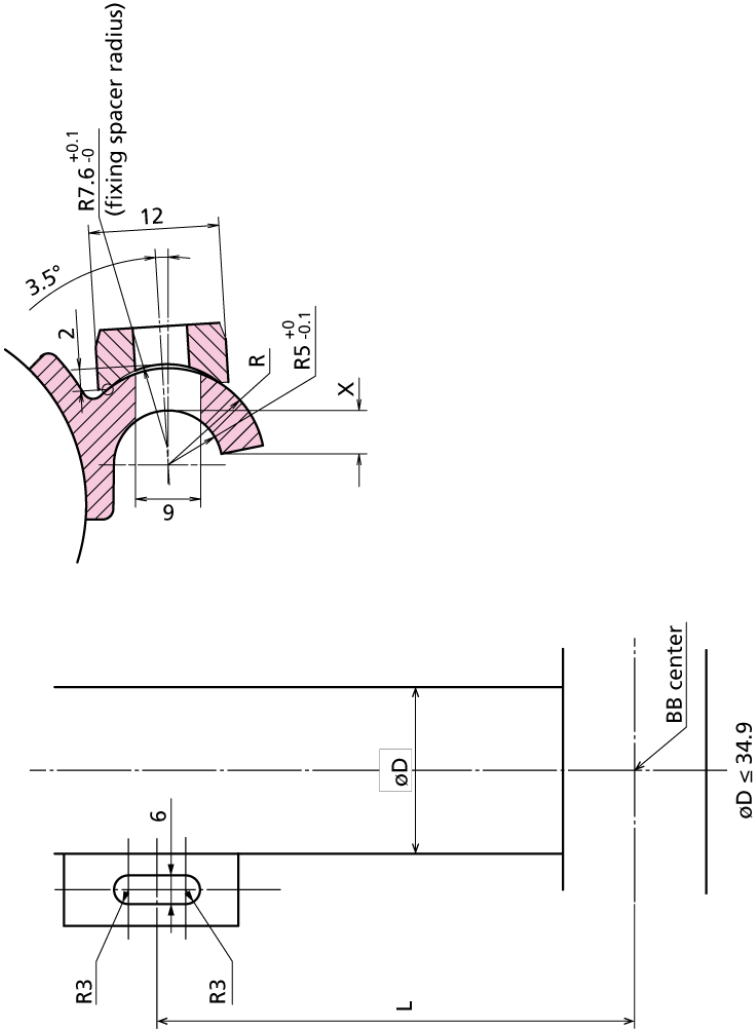


Brazed-on type [ROAD, Gravel/Adventure]

C-060

Position of front derailleur (Brazed-on type) c-477

The position of a brazed-on front derailleur mounting boss has a significant effect on shifting performance. Please refer to the points shown below with regard to the correct positioning of the front derailleur mounting boss.



L: refer to the table of optimum dimension below.

	Outer chainring teeth	Optimum dimension L (mm)							R (mm)	X (mm)
		46T	48T	50T	52T	53T	54T	55T		
For front double	FD-R9250	-	-	141	145	-	149	151	7.6 - 8.9	
	FD-R9100	-	-	141	145	147	149	151		
	FD-R9150	-	-	141	145	147	149	151		
	FD-9000	-	-	141	145	147	149	151		
	FD-R8150	-	-	141	145	-	149	-		
	FD-R8000	133	-	141	145	147	149	151		
	FD-R8050	133	-	141	145	147	149	151		
	FD-R7150	-	-	141	145	-	-	-		
	FD-R7000								7.6 - 8.4	
	FD-6800	133	137	141	145	147	-	-		
	FD-6870									
	FD-4700									
FD-CX70-T	138	142	146	150	-	-	-	7.6 - 7.9		
FD-CX70-D	135	139	143	147	-	-	-			
FD-R3000	135	139	143	147	-	-	-	3.8 max.		
FD-R2000										
FD-RX810	133	137	-	-	-	-	-			
FD-RX815	134	138	-	-	-	-	-			
FD-RX400	133	-	-	-	-	-	-			
FD-R3030										
FD-R2030	-	-	143	-	-	-	-	7.6 - 7.9	-	
other model	-	-	148	148	-	-	-	7.6 - 8.4	-	
For front triple										