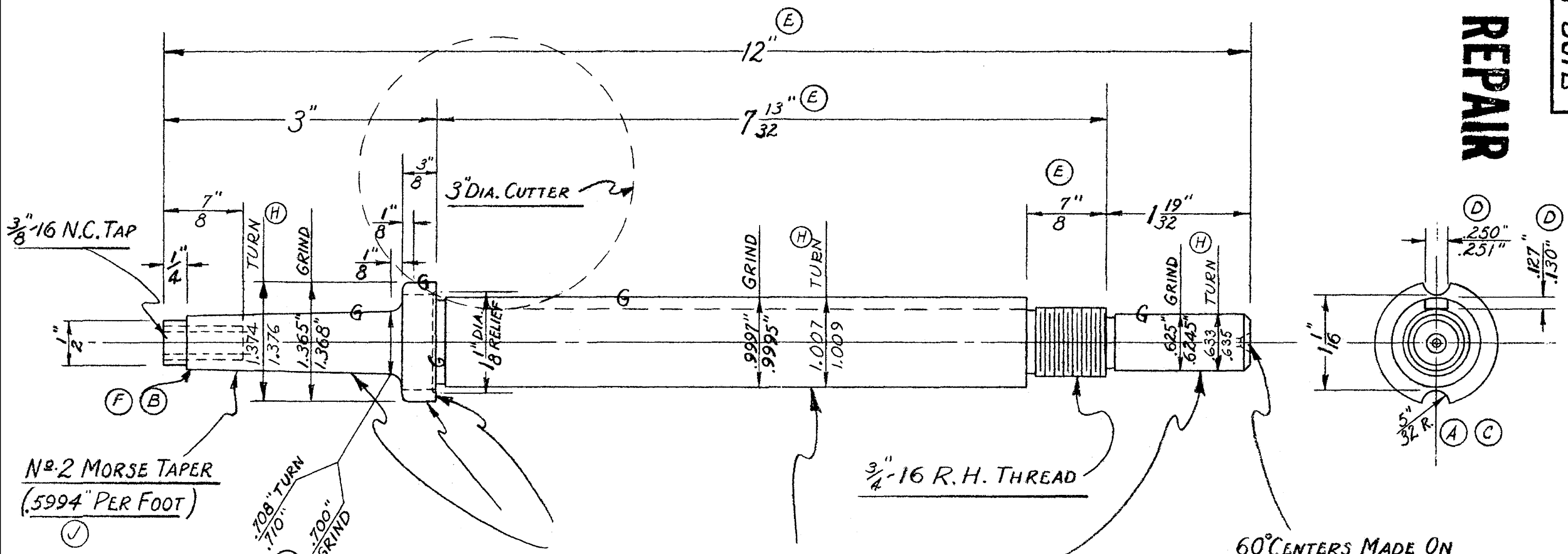


MI-561L

REPAIR



No. 2 MORSE TAPER
(.5994" PER FOOT)

TAPER, FACE, .9995" DIA., .625" DIA. & O.D. TO BE CONCENTRIC WITHIN .001"
TOTAL INDICATOR READING

60° CENTERS MADE ON SCR. MACH. FOR GRIND - BOTH ENDS.

USED ON PRODUCT NO.	REQ'D	MFG'D AT
1560	1	A
MI-560L	1	A

SC
3585
A

*OK to send Print
jr 3/26/03*

STUDY NO.	PCS.	DESCRIPTION	OPR. NO.	RATE	SET UP	DATE	SYM	W.A.S	AUTH. BY
		TURN 7/8" DIA., 3/4" DIA., CENTER, CUT RELIEFS, FACE THREAD, CHAMFER CUT OFF & FORM END. MACH. # 435 SPD. 460. FD. .004"	1			2-23-56	J	.602 PER FT.	JCB
		TURN, FORM TAPER, TURN, DRILL & TAP 3/8" AND CENTER	2			7-27-55	H	TURN DIMS. ADDED	DBR
2993		MILL KEYWAY. MACH. # 254. SPD. 119. FD. 7.2"	3			2-20-51		REDRAWN BY R.S.	
3005		MILL DRIVER SLOTS. MACH. # 266. SPD. 172. FD. 4.6"	4			2-20-51	G	TURN DIM. ADDED	H.MOD.
2856		ROUGH GRIND. MACH. # 111	5			2-20-51	F	DIM. & CONFUSION REMOVED	H.MOD.
2303		ROUGH GRIND. MACH. # 363. GRIND FRONT SIDE OF SHOULDER				9-24-48	E	12 1/8"; 7 1/32"; 1"	H.D.H.
2864		FINISH GRIND LONG STEP. MACH. # 111	6			11-13-47		REDRAWN BY C. VAN	
2323		FINISH GRIND LONG STEP. MACH. # 363				7-6-42	D	.125"/.126"; .065"/.070"	H.E.M.
2859		GRIND SHORT END TO SIZE. MACH. # 111 OR # 363	7			4-1-42	C	.260"/.262" WIDTH	H.E.M.
2857		GRIND TAPER TO SIZE	8			2-2-42	B	DIM. ADDED (.598"/600" TURN)	H.E.M.
2858		GRIND SHOULDER (CLEAN UP) MACH. # 111 OR # 363	9			10-7-41	A	.253"/.255"	H.E.M.

ATLAS PRESS CO
KALAMAZOO, MICH.

ARBOR

USED ON — MI-560L
MAT'L — #2-S.P.
H.T. — STEEL
REQ'D — 1 WT. —
DR. BY — J.B. CK. BY — DATE — 3-7-41
SCALE — FULL MI-561L